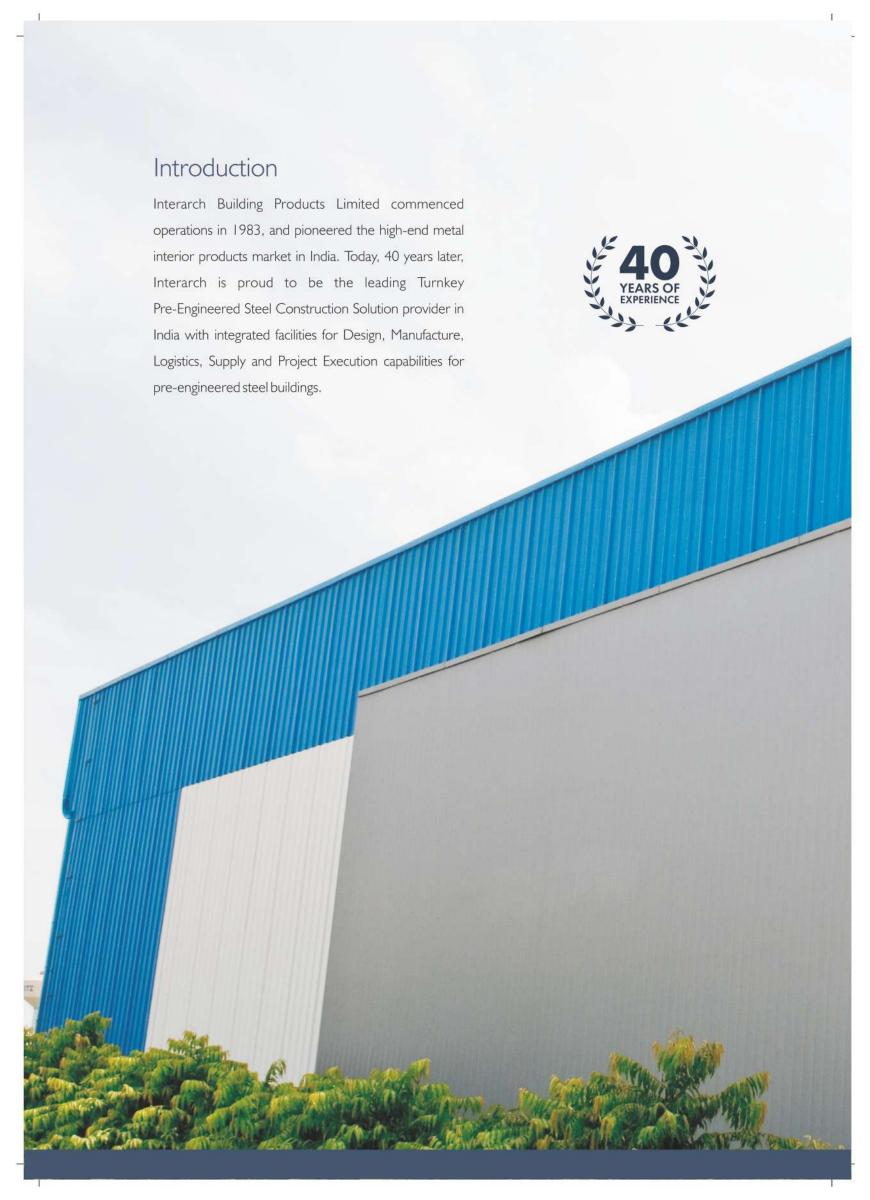


We Don't Supply Buildings
We Deliver Projects



PRE-ENGINEERED STEEL BUILDING SOLUTIONS







Interarch Pre-Engineered Building Systems

About the Product

Interarch Pre-engineered Buildings are tailor-made solutions to a customer's needs and are custom-designed to meet exact requirements. These buildings are flexible enough to suit different building dimensions; they are easily expandable, can withstand harsh climatic conditions and come with maintenance-free exteriors. Pre-engineered buildings are suitable for both, industrial and commercial operations. warehouses, factories, aircraft hangars, data centres, cold storages, workshops, sports halls, supermarkets or any high-rise buildings Interarch's pre-engineered buildings offer modern solutions to all buildings constructions.



Building Design

Engineering Strengths

Interarch's engineering strengths help convert complex and expensive conventional steel buildings into simpler and economical pre-designed, pre-engineered buildings without sacrificing utility and function. Interarch has, with the use of specialised software packages and custom developed analysis, computerised the entire engineering process. Design calculations are comprehensive and the explanations are furnished to enable the consultants in understanding the design of an Interarch Pre-engineered Building.

International Standards

Interarch's Pre-engineered buildings are custom-designed solutions to meet the needs of the customer. All buildings are designed and constructed in accordance with the Indian Standards for applicable load. Buildings are designed and manufactured in accordance with the latest editions of the following codes:

- Bureau of Indian Standards IS-800, IS-801, IS-875, IS-1893
- American Institute of Steel Construction Inc., USA (AISC)
- · American Iron and Steel Institute (AISI)
- Metal Building Manufacturers Association Inc., USA (MBMA)
- Uniform Building Code (UBC)
- International Building Code (IBC)
- American Welding Society (AWS)

Buildings are engineered and detailed using the following Software:

- Metal Building Software (MBS)
- STAAD Pro
- AutoCAD
- Tekla Structures

An Interarch Building Provides

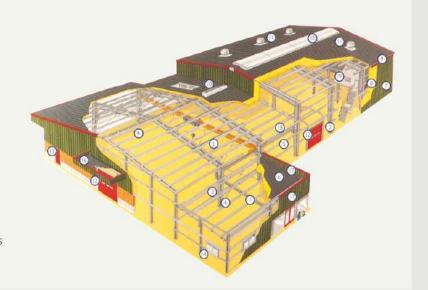
- Easy integration of all traditional construction materials such as brick work, glazing, timber etc.
- Optimisation in accordance with customer's requirements
- Addition of canopies as a direct continuation of the roof line or at a lower level with positive or negative roof slopes
- Addition of parapets, partially or completely around the building
- Optimised design of steel thereby reducing weight, while meeting all design requirements
- · Quality design, manufacturing and erection

An Interarch Building includes

- · All primary and secondary framing
- All connections
- Choice of 2 roof systems
- Choice of 3 wall systems
- All fixings
- · All sealants for weather-proofing
- Thermal or Acoustic insulation
- Liner panels
- Flashings
- Integrated accessories
- · Crane beams and rails
- Mezzanine floors

Typical Pre-Engineered Building

- Intermediate frame :
 Rafter
- Ridge Vent
 Turbo Vent
- 2. Intermediate frame : Column
- 12. Roll-up Door
- 3. Wind Bracing
- 13. Single Door
- 4. Purlin
- 14. Framed Window
- 5. Girt
- 15. Skylight
- 6. Roof Panel
- 16. Canopy
- 7. Wall Panel
- 17. Parapet / Fascia
- 8. Insulation
- 18. Crane beams and rails
- 9. Eave Gutter
- 19. Mezzanine



Building Nomenclature

Interarch pre-engineered buildings are custom-designed to meet your exact requirements. The basic parameters that define a pre-engineered building are:

Building Width

Building width is defined as the distance between the outer side of an eave strut of one side wall to the outer side of an eave strut of the opposite side wall.

Building Length

This is defined as the distance between the outside flanges of endwall columns in the opposite endwalls, and is a combination of several bay lengths.

End Bay Length

End bay length is the distance from the outer side of the outer flange of endwall columns to centre line of the first interior frame column.

Interior Bay Length

This is the distance between the centre line of two adjacent interior mainframe columns. The most common bay spacings are 6 mts, 7.5 mts and 9 mts. The bay lengths can go up to 15 mts.

Building Height

Building height is the eave height, which is usually the distance from the bottom of the mainframe column base plate to the top outer point of the eave strut. When columns are recessed or elevated from finished floor, eave height is the distance from finished floor to the top of the eave strut.

Roof Slope (x/10)

This is the angle of the roof with respect to the horizontal base. The most common roof slope is 1/10. However, any practical roof slope is possible like 1/15, 1/20 etc.

Design Loads

Unless otherwise specified, Interarch preengineered buildings are designed for the following minimum loads:

Roof Live Load: 0.75 kN/m² for IS Design. 0.57 kN/m² for MBMA Design

Wind Speed: As per IS:875 for location.

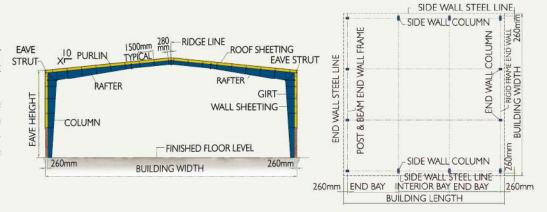
Design for seismic loads, collateral loads or any other local conditions must be specified at the time of quotation.

Loads are applied in accordance with the latest American Codes as well as Indian Codes and Standards applicable to preengineered buildings unless otherwise requested at the time of quotation.



GE T&D India Ltd, Kurukshetra







Interarch buildings are optimised to meet specific requirements of each client. Commonly used primary framing systems are shown below. All frames shown are symmetrical about the ridge line. Framing systems asymmetrical about the ridge line, multi-span systems with unequal width modules and frames outside the ranges shown are possible, but require special study.

Primary framing consists of all structural elements which transfer load to the foundation and comprises of:

- Intermediate frames
- Endwall frames
- Wind bracings
- Crane brackets
- Mezzanine beams and joists

Primary framing is manufactured such that only bolted connections are required.

Intermediate Frames

Intermediate frames consist of built-up welded members. For multi-span frames, intermediate columns are either pipe sections, hot-rolled profiles or built-up welded profiles. Frames are complemented by flange bracing, connection bolts and anchor bolts. Column bases are usually pinned. Fixed connections, if required as per design, can also be provided.

Endwall Frames

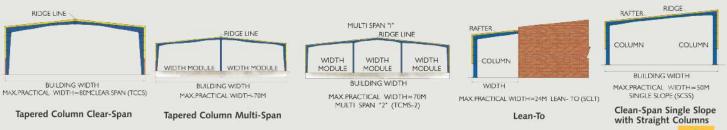
Endwall frames consist of either built-up welded, hot-rolled or cold-rolled columns which support a cold-formed or hot-rolled rafter. Frames are complemented by connection bolts, anchor bolts and wind bracing, if required.

Wind Bracing

Wind bracing provides longitudinal stability for the building. It consists of cross-bracing located in the roof and side walls in one or more bays depending on the quantity of load and the length of the building. When required, cross-bracings can be replaced by wind portal frames or by fixed base wind columns located adjacent and connected to the mainframe columns.

Crane Brackets

Crane brackets support the crane beams and are fixed to the column flanges.



Secondary Framing

Secondary framing consists of elements which support the roof and wall sheeting and transfer load to the primary framing.

These include Roof Purlins, Wall Girts, Eave Struts, Clips etc.

Roof Purlins

Roof purlins are cold-formed Z profiles, normally 200 to 250 mm deep out of 1.6 to 3.15 mm thick steel. These are fixed to the top flanges of the rafters by means of clips bolted to the rafters, and the purlin web bolted to the clips. Purlin ends overlap to act as continuous beams.

Wall Girts

Wall girts are cold-formed Z sections, normally 200 to 250 mm deep out of 1.6 to 3.15 mm thick steel. These are fixed to the outer flange of the side wall columns. There are two types of fixations:

- Fixed to the outer flange of the side wall columns by means of clips bolted to the column and girt web bolted to the clips.
 Overlap connections are provided for continuous beam action.
- Endwall girts and flush girts on side walls are normally flushed to the outer flange of the columns by means of clips which are bolted to the column web and girt web bolted to the clips.

Eave Struts

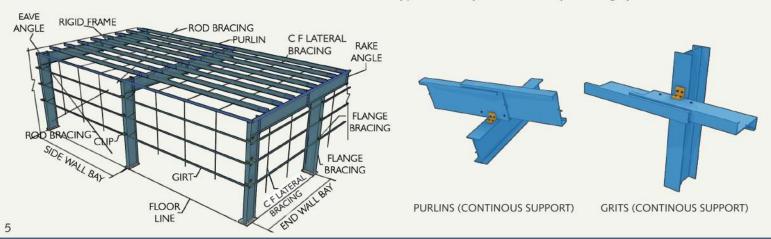
Eave struts are C profiles or double Z profiles, normally 200 to 250 mm deep out of 1.6 to 3.15 mm thick steel. These are fixed to the outer flange of the side wall columns by means of clips bolted to the column and eave strut bottom flange bolted to the clip. Roof purlins also act as wind struts and enable transfer of strut load to the side wall columns through adequate bracing.



Pre-Engineered Structural Steel Systems



Typical Primary and Secondary Framing Systems



TRACDEK® Roof & Wall Cladding System

Interarch offers world-class engineered roof and wall cladding profiles for pre-engineered buildings to suit custom requirements.

Roofing Panels: TRACDEK® Hi-Rib®

TRACDEK® Klippon®

TRACDEK® SS-2000

Cladding Panels: TRACDEK® Wall®

TRACDEK® Klippon®

TRAC® 150F

Liner Panels: TRACDEK® Hi-Rib®

TRAC[®] Liner Trays

TRAC® 150F

All the panels are available in Galvalume and galvanised steel substrates and in premium colour coatings viz. Architectural Polyester, Siliconised Polyester or Fluoropolymer, for permanent appearance. All the roof and wall coverings are supplied with custom accessories such as flashing, cappings, futters, trims, fasteners etc. which are formed out of the same substrates and coatings as the roof and wall covering panels.

TRACDEK® Klippon® Roof & Wall Claddings

TRACDEK® Klippon® is a concealed fixed Snap-on Seam roof/wall covering system, which consists of structurally strong high-ribbed panels with wide-fluted pans for efficient water shedding and are fixed by means of concealed clips. All the ribs are clipped on and are interlocked. No penetration is done for its fixation to the roof or wall framing. These are ideally suited for regions which receive heavy rainfall and can be used on slopes as low as Lin 20.

TRACDEK® Hi-Rib® Roof & Wall Claddings

TRACDEK® Hi-Rib®, a pierced fixed roof and wall covering system, consists of structurally-engineered profiled panels that are available in single length (up to 12 mts) and are fixed by means of self-drilling fasteners. It can be used for roof slopes as low as 1 in 10. TRACDEK® Hi-Rib® panels can be used as internal liners for double-skin roof and wall construction, with or without insulation. TRACDEK® Hi-Rib® curved panels are also offered for special architectural requirements.

TRACDEK® Vertical Leg Structural Standing Seam Roof System

The TRACDEK® SS-2000 standing seam roof system blends the aesthetics of an architectural panel with the strength of a structural panel. These panels have a good uplift ratings assuring the reliability of the roof and can go down to roof slopes of up to 1:50. The designer is thus afforded a flexible tool to meet any design challenge.

The TRACDEK® SS-2000 is a field seamed system that combines a slim rib with exceptional uplift resistance. This panel has been designed to withstand the most rigorous conditions.

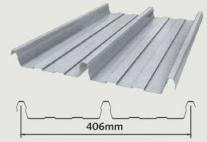
The SS-2000 features CONCEALED FASTENING and on-site roll forming for single length panels to form a one piece non-pierced roofing systems. Each of these systems feature optional factory installed hot-melt mastic for low slope applications to ensure weather-tight seams.

TRAC[®] Liner Trays

TRAC® LINER TRAYS consists of 300-500 mm wide trays and are used as internal liner. Trays are screwed to the external flange of the girts. Perforated trays are also available for acoustical application.



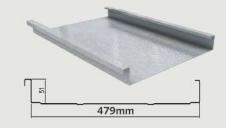
TRACDEK® Klippon®



TRACDEK® Klippon Roofing & Wall Cladding System



TRACDEK® Hi-Rib Roofing & Wall Cladding System



TRACDEK® SS-2000 Standing Seam Roof System





Standing Seam Roofing System - IGI Airport Terminal 3, PIERS

Insulated Roof and Wall Cladding

Insulated Roof and Wall Cladding

Heating or cooling is one of the largest operating expense in a building. That is why it is important that each building has good thermal insulation adapted for the usage of the building. Interarch offers metal building roll insulation laminated to foil reinforced kraft or white metalised scrim kraft vapour barrier. Metal building insulation exhibits low thermal conductivity value.

Interarch roofings and wall claddings are individually designed for each project and adapted to the specific requirements of the customer. Single or double-skin insulated roof and wall claddings represent a major breakthrough in meeting the demand for a versatile high-specification system. The cost-efficiency achieved makes it a viable proposition for all users who require higher insulation values in terms of energy efficient roof and walls.

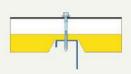
Single-Skin Insulated Construction

Single-skin insulated roof and wall construction comprises of roof

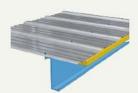
and wall cladding with metal building roof insulation used underneath the cladding as underdeck insulation. The metal building insulation is rolled over the purlins or girts and the external cladding TRACDEK® Hi-Rib® or TRACDEK® Klippon® are then fixed to the secondary framing through the insulation. Only the vapour barrier is visible from inside the building.

Double-Skin Insulated Construction

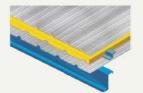
Double-skin insulated roof construction comprises of internal liner panels directly screwed to the secondary framing, sub-girts screwed through spacer blocks and liner sheet to the purlins below. Metal building roll-insulation with vapour barrier is laid over the sub-girts and finally the outer panel is screwed to the sub-girts through the insulation. Double-skin wall cladding construction comprises of an internal liner screwed to the inside face of girts with the external sheet and insulation fixed on the outside of the building.



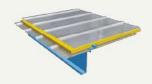
Single Skin Insulated **Roof Construction**



Single Skin Insulated **Roof Construction**



Double Skin Insulated Roof Construction Tracdek Klippon



Double Skin Insulated Roof Construction Tracdek Hi-Rib



Double Skin Insulated Wall Construction

Cranes and Mezzanines

Cranes in Buildings

Interarch pre-engineered buildings can be designed to accept most types of crane systems such as EOT, Monorail, Under-hung cranes and other load carrying devices like conveyors etc., in both clear-span and multi-span buildings. When a crane system is to be integrated, Interarch's scope is limited to brackets and crane runway beams which support the crane system. Complete information on the crane system is required in order to design and estimate buildings with cranes.

Mezzanines in Buildings

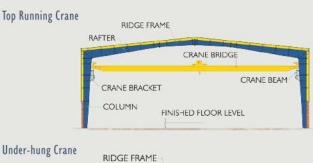
Intermediate mezzanine floors are possible in metal buildings. Mezzanine floors can be provided in complete or partial area in preengineered buildings to suit loading requirements for office and storage. Mezzanine floors consists of steel decks, supported by joists framed to the mezzanine beams. Main mezzanine beams normally run across the width of the building and are located under the main rafters while joists run parallel to the length of the building. The top flange of the joists fit immediately below the top flange of the mezzanine beam.

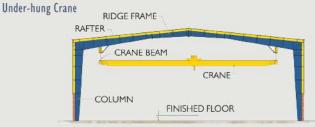
The economy of the mezzanine floor is affected by the applied load and support column spacings. Multi-level equipment platforms, catwalks, staircases etc. can be accommodated, if complete data is available.

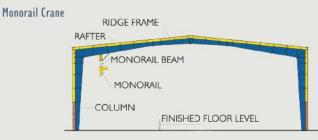
(Consult Interarch for advice on the most economical Mezzanine design.)

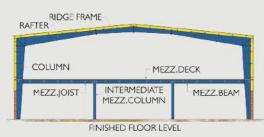






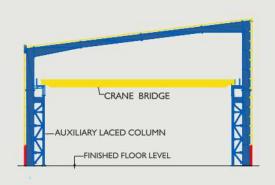






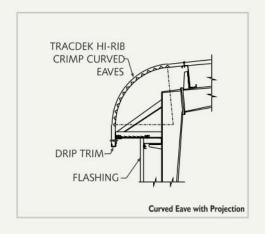
Laced Column for Cranes

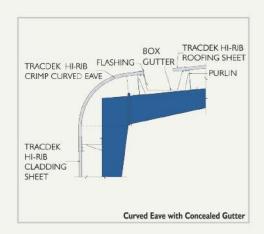
Mezzanines





Eaves and Gable Details

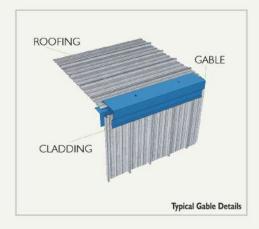




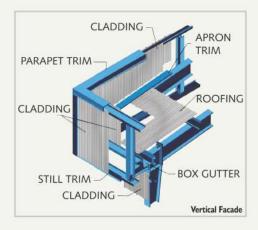










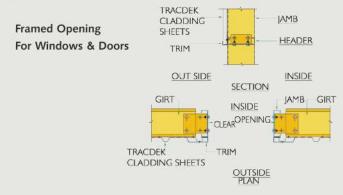


Accessories

Interarch metal buildings have the flexibility to allow integration of all kinds of standard bought out accessories. Interarch also supplies proprietary accessories.

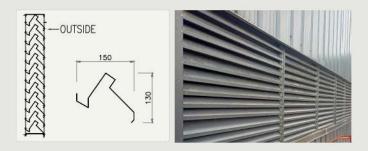
Framed Openings

Framed openings are created in the wall framing, generally out of cold-formed sections to accommodate doors, windows, shutters etc.



VL-2 Type Louvers

VL-2 Type louvers are available in depths of 150 mm for use on walls

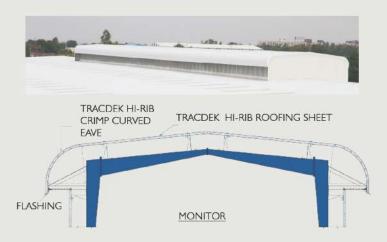


Sky Lights

GRP or Polycarbonate sky lighting panels compatible with the roof and wall panels are available. Flat panel strip lighting is also available.

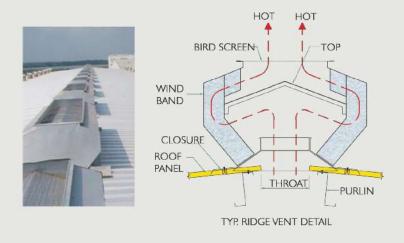
Roof Monitors

Roof monitors can be provided in buildings for natural ventilation and ridge lighting.



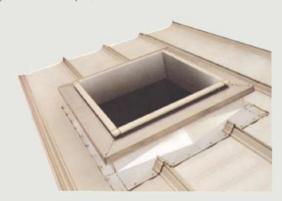
Ridge Ventilators

Interarch supplies a range of ventilators in throat sizes from 200 mm to 600 mm, complete with fixing accessories. Ventilators with movable dampers can also be supplied.

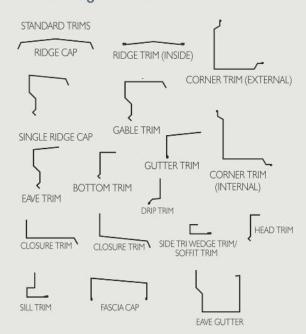


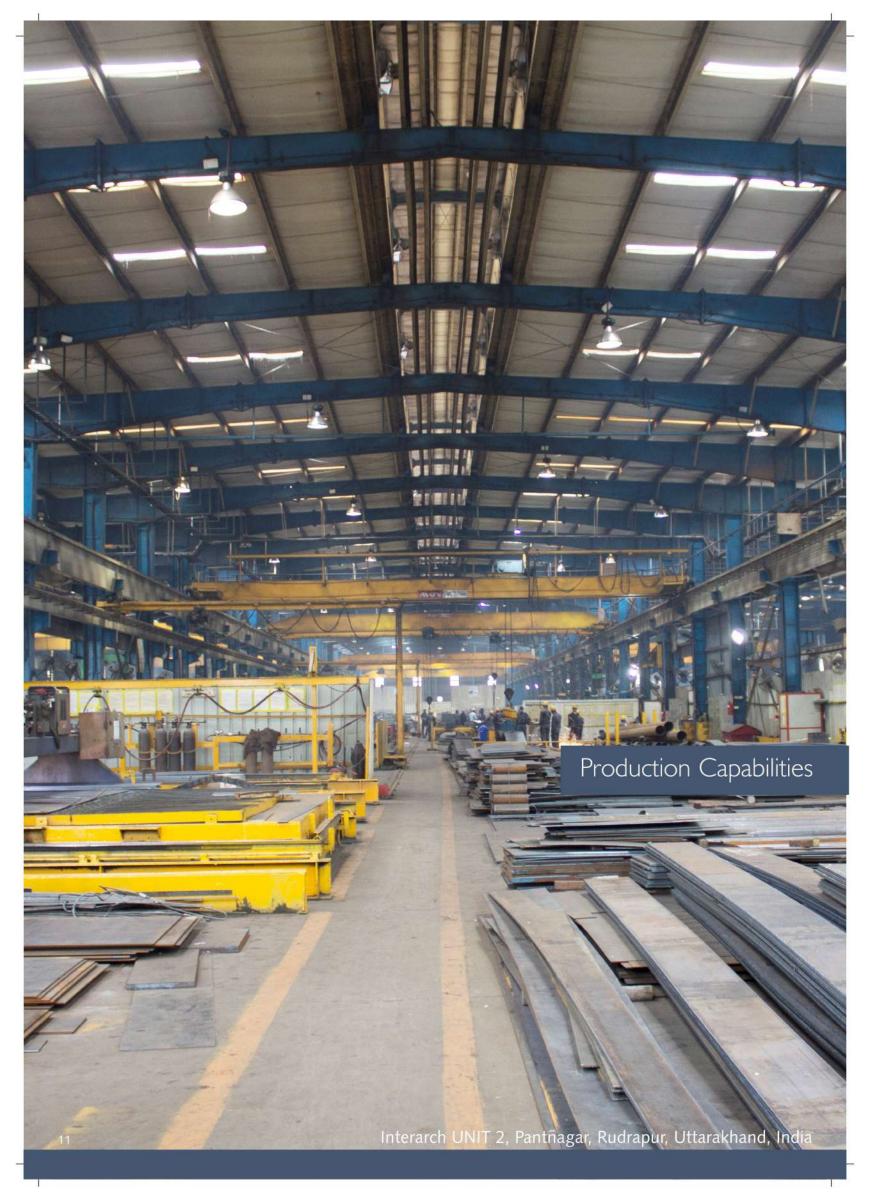
Roof Curb

Roofs curbs are supplied for equipment mounting on roofs or for special roof penetration requirements.



Standard Flashing and Trims





Interarch pre-engineered buildings are tailor-made solutions to a customer's needs an are custom-designed to meet exact requirements.

Pre-engineered buildings are best suited for warehouses, sports halls, factories, workshops, distribution centres, cold storages, supermarkets, aircraft hangars or any double-storeyed construction.

- Assurance of a reputed Indian company with a strong financial background and an excellent track record
- A nation-wide network of distributors and builders assuring local professional support
- Weather-tight roof and wall coverings with accessories for maintenance-free exteriors

Interarch today, has a manufacturing capacity of more than 120,000 MT per annum of steel buildings and over 40,000 MT per annum for roofing & cladding systems between its 4 facilities located at Chennai, Rudrapur & Kichha in Uttarakhand.

Interarch's first manufacturing facility at Greater Noida, UP, is one of India's first pre-engineered building manufacturing facilities. Set up in early 2000, Interarch Unit I was the most efficient manufacturing facilities producing more than 30,000 MT per annum of buildings and 20,000 MT per annum of roofing & cladding systems.

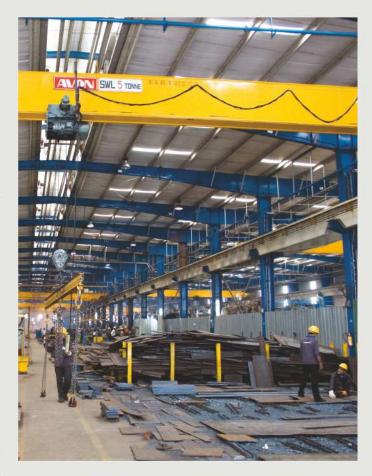
Unit II at Rudrapur is Interarch's flagship manufacturing facility set up in early 2005 which caters to the growing demand of preengineered steel buildings in the Indian market. This large facility has a capacity of over 50,000 MT and is one of the most modern manufacturing set ups in India.

Interarch Rudrapur, is the only plant of its kind in India to have heavy-steel structure manufacturing capabilities which cater to large-scale industrial projects, multi-storey commercial complexes, car parks and hotels.

Interarch's current unit in Chennai is an ancillary unit serving the south of India with secondary structurals fabrication as well as manufacturing of roof and wall profiles.

In 2008, Interarch set up Unit IV at Kichha, Uttarakhand, which is spread over 20 acres.

In 2011, Interarch shifted complete production of the Greater Noida plant to the larger facility in Chennai, spread over an area of 6 acres in Manbakkam, Sriperumbudur.









International Cooperation and Convention Centre - Rudraksha, Varanasi

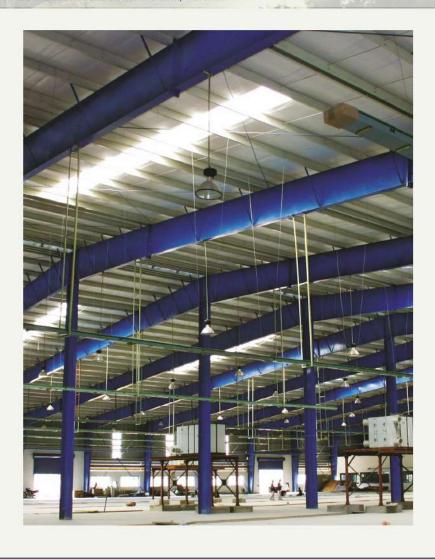
Quality

Quality is the hallmark of Interarch products. The Interarch Brand is respected in the market by virtue of the inherent quality, reliability and dependability of its products and the reputation built over 37 years.

Interarch is certified as an ISO 9001:2015 company since 1999 by Underwriters Laboratories Inc. USA. The company has in place, an exhaustive Quality Management System and all products meet national and international standard requirements to deliver consistent quality to its customers.

Interarch ensures full traceability of all materials used in the manufacturing process and has ongoing training and skill improvement programmes in place, at all levels of the organisation, to help deliver an outstanding customer experience.

Interarch's project quality department ensures end-to-end quality for its buildings during execution and completion.



Logistics and Delivery

Over the years, Interarch has successfully retained, trained and developed a dedicated team of logistic partners. They are carefully selected based on their overall capabilities which include vehicle fleet and support network. Quality of trailers and transport vehicles is checked prior to every dispatch to ensure timely delivery with minimum transit time. Customers are updated with the tracking of vehicles in transit through daily e-mails. This is facilitated by a regular interaction of tracking office and the vehicle drivers with the help of mobile phones and vehicle tracking systems.

Delivery of materials in good condition is also ensured by the use of the logistic partner network. All consignments are insured during transit.











Building Innovators



Interarch Building Innovators started in 2012, aims to bring together the best minds in the country to commemorate modern Indian engineering and infrastructure development. Building innovators partners with the leading industrialist, industry renowned architects and consultants to share a common

platform for continually supporting modern pre-engineered steel construction to build a new India.

Interarch conducted various closed group seminar in different regions of the country wherein we invited renowned Architects and Consultants & our top clients of that particular region.





I am Green

Interarch takes pride to be able to contribute to any amount, towards the environment and help conserve our natural and non-renewable resources of energy. Interarch, a metal building steel construction company optimizes energy efficiency, generates less waste and provides healthier spaces for occupants as compared to a conventional building. Our buildings made from Steel are Green, as the design and construction material used significantly reduces or eliminates the negative impact of buildings on the environment and its occupants.

Our buildings are 100% steel which is recyclable up to 90%

- Our construction sites help in reducing the carbon footprint by reducing the solid waste and construction waste
- We employ energy efficient methods for steel building production that helps to substantially reduce greenhouse gas emissions in our state of the art manufacturing facilities
- Our Buildings are engineered, designed and conceptualizing keeping in mind the local climate and available sources including sun, wind, rain etc. so that everything could be incorporated beneficially for the design of the building
- We use natural ventilation systems in our buildings for proper air changes, keeping the temperature in control and thus providing healthy & comfortable indoor environment which further requires minimal use of electricity
- We use insulated and reflective roof & wall systems steel coated with Galvalume which reduces heat transfer and provides better thermal insulation, and a long lasting exterior This also reduces the energy consumption in comparison to conventional building
- We prefer Low VOC (volatile organic compounds) paints for our buildings so that heat transfer is minimum
- Pollution free and further recyclable- Even after demolition our buildings doesn't accumulate wastage like asphalt shingles, concrete, brick and dust in the environment and steel can be recycled for other applications
- Our buildings are not just eco-friendly, maintenance free in the long run also Interarch's buildings enable your projects to achieve higher LEED and IGBC ratings which contributes a higher certification for your project.





Project Management

Certified Builder Program was launched in 2012, it is first of its kind program started by Interarch. This program is for the partner builders who are associated with Interarch and all other builders who wish to achieve International execution capabilities and expertise.

Under this initiative, Interarch will provide training programs, training resources, system and control, good industry practices, delivery expertise to partners who wish to learn and grow. Interarch will help the participants to understand the need to participate in this program, provide training to builders to upgrade their skills, provide customized training as per the need, monitor the progress of each builder and increase the motivation level by providing incentives.

This facility is provided to all the partner builders, as well as to all other builders who want to be a part of this program, free of cost.

At Interarch we believe in all partner builders to benefit from our innovative practices and resources, improve industry standards and achieving better construction and project deliverance standards.

Interarch Projects operate with a team of dedicated professionals working at 50 locations all over India.

Interarch is India's only provider of turnkey pre-engineered steel construction solutions, offering a one-stop-shop for all projects. Each project is completed within time and cost targets using the highest quality and safety standards followed internationally.

Turnkey project execution improves customer-contractor coordination and interface with other site contractors, and allows Interarch to be the preferred bidder for executing large projects as compared to any other company in the market.

Facets of project management at Interarch:

- Single-Point Contract Responsibility
- Centralised Logistics Control
- Centralised Site Management and Project Monitoring
- Highest Standards in Quality
- Zero-Accident Philosophy
- Trained Safety Teams
- Trained On-Site Quality Management

Taking a step forward under this initiative, Interarch launched its new initiative for all the builder erectors and workers working at site to upgrade their skill through various activities for effective work environment. Under this campaign Interarch is executing activities for the workers working at site which include Inauguration ceremony, various competitions for workers to motivate them, trainings for them on safety & environment, free health checkups, give away, distribution of company branded items and lots more. Interarch dedicates each quarter for specific activity to train them and engage them to improve their skill for effective work environment.













Balaji Multiflex Pvt Ltd, Rajkot

Projects



International Cooperation and Convention Centre - Rudraksha, Varanasi



UltraTech Cement Ltd, Rawan



Reliance Corporate Park, Navi Mumbai



Foliage Crop Solutions Pvt Ltd, Chennai



Asian Paints Ltd, Khandala



IndoSpace, Logistic Parks at Multiple Locations



Maxxis Rubber India Pvt Ltd, Sanand (SMCC Contrution India Ltd)



Trouw Nutrition India Pvt Ltd, Hyderabad



Kia India Pvt Ltd, Anantapur



Hindustan Unilever Ltd, Doom Dooma



SMS India Pvt Ltd, Khurda



Sekisui DLJM Molding Pvt Ltd, Ahmedabad



Decathlon Sports India Pvt Ltd, Chandigarh



LOGOS India, Bangalore



Delhi Cargo Service Center, New Delhi



Aeroplane Basmati Rice, Amritsar



Madhepura Electric Locomotive Pvt Ltd, Saharanpur



Pre-Engineered Structural Steel & Multi Layer Roofing Systems - IGI Airport Terminal 3 - Panoramic View International PIER Roof



Godrej & Boyce Mfg. Co. Ltd, Khalapur



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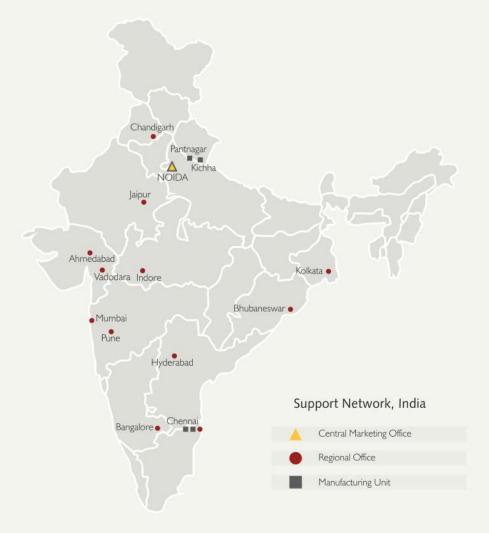
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